

GDI

POWERING YOUR PROFITS

GDI manufactures electric door and gate operators. These operators utilize advanced technology which significantly increases energy efficiency and reduce motor size compared to induction electric motors used in industrial systems. GDI operators can reduce battery size and weight in battery-powered products.

GDI's ALGORYTHM™ DRIVE technology provides significantly higher power density, dramatically better performance and increased energy utilization efficiencies in start/stop applications when compared with competitive induction motor systems. The ALGORYTHM™ DRIVE consists of the following elements:

- Electric motor
- Motor controller
- Embedded software which controls the energy flow into and out of the motor

Applications using GDI operators provide considerably higher torque response in smaller packages and may significantly lower your costs. Applications using GDI operators require less assembly and installation time, are easier to set up using self calibrating features, require less cooling due to their more energy efficient operation and provide a variety of programmable functions, all of which add market value to your products.

NetworkPower™ - GDI operators can be networked in a multi-operator configuration via GDI's NetworkPower™ technology. NetworkPower™ enables up to 128 operators to be synchronized, controlled and monitored through any one of the networked operators.

The built in controllers of the Jackshaft operators are internet ready for remote analysis, monitoring, control as well as for review of new installation operation from a remote location.

SYSTEMS FOR A BROAD RANGE OF INDUSTRIAL & COMMERCIAL APPLICATIONS



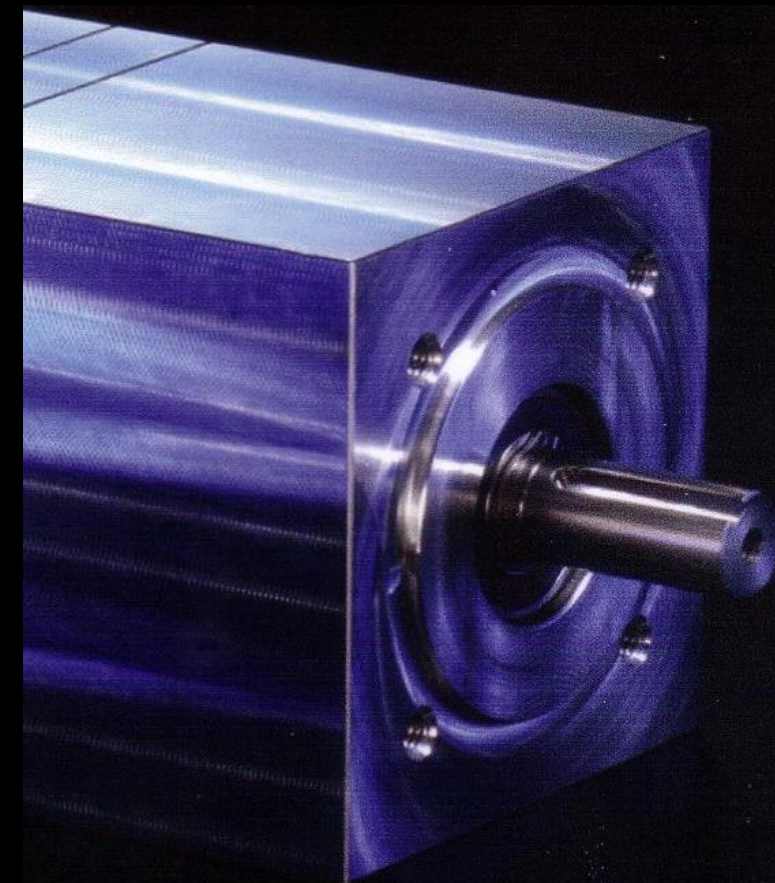
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HAML - Right Angle Operators

Adaptive Motor and Controller Systems

A New Spin on Motor Technology



HAML FAMILY OF RIGHT ANGLE OPERATORS

UL 325 Compliant

GM-9441- HAML series GearMotors

FEATURES

- High quality DC advanced brushless servo motor technology
- Unique features, built to work with GDI's Adaptive controller system
- High energy density, compact package
- Planetary gear for high efficiency and high reliability
- Double shielded, precision stainless steel ball bearings
- Range of power configurations capable of ½ HP, 1 HP and 2 HP

BENEFITS

- Compact gear motor
- Back drivable configurations available
- Light weight; only 36 lbs
- Simple mechanical installation
- Advanced DC brushless motor system
- Electronic overload protection (no mechanical clutch required)
- Polarized connectors for easy installation and maintenance
- Automatic locked door detection

POWER and TORQUE

- Family of models to choose from for various door styles and weights
- Output torques from 400 to 1500 in. lb.
- Output shaft speeds speeds from 35 to 130 RPM
- Battery backup option with GDI's Adaptive Controller System for up to hundreds of door cycles

MECHANICAL

- Output shaft; 1 ¼ " Diameter hollow or solid shaft with keyway
- Mounted with 4 or 8 bolts
- Left or right mounting (programmable opening direction)
- High reliability, precision components

OPTIONS

- NEMA 4
- Programmable failsafe brake with manual disengage
- Continuous system operation on battery power during loss of AC power (Includes intelligent battery charging with GDI's Adaptive Controller System)
- Chain wheel engage/disengage for manual door operation

RELIABILITY

- High quality DC brushless servo motor
- Double shielded, precision stainless steel ball bearings
- Environment; -20 deg. C to +50 deg. C; operates at lower temperatures with heating strips



GMC-9334 - HAML series Adaptive Controllers

FEATURES

- Adjustable open and close speeds; with 'S' curve soft start and soft stop
- Advanced AlgorithmDrive™ 4-quad, closed loop technology maintains a set motion profile over a wide range of door weights
- Multiple door leaf operation parameters; simply enter the number of leaves and the length of each leaf
- Adjustable obstruction sensing; continuously monitors and records door motion and logs operation into memory for later retrieval
- Adjustable deceleration/delay in reversing and emergency stop
- No limit switches required
- Automatic or manual door size calibration
- Direction select for left /right mounting
- Adjustable time delay for automatic closing
- Intelligent Diagnostic™, clear text information display on LCD
- Simple menu operation with keypad and LCD (password access)
- 7 programmable inputs for loop sensors, Ultrasonic sensors, Radio control, other sensors etc.
- Two programmable outputs to control enunciator buzzer, light or interlock
- Programmable electronic open/closed door position holding capability
- Electronic overload protection; no mechanical clutch
- Key/switch electronic operator disable
- Cycle counter
- 24VAC and 24VDC capability to power accessories

BENEFITS

- Self calibrating or manual calibration to any door leaf size
- Closed loop system position and speed feedback ensures consistent motion profile with changing door size, weight and even mechanical wear over time
- System status LCD display on GM-9334 for simplified on-site intelligent diagnostics
- PLUG-and-PLAY with polarized connectors to simplify service
- Wide range of AC voltages; 115, 208, 230, 460, 575VAC single/three phase, 60Hz for every controller
- Multiple door interlock capability

ENERGY EFFICIENCY

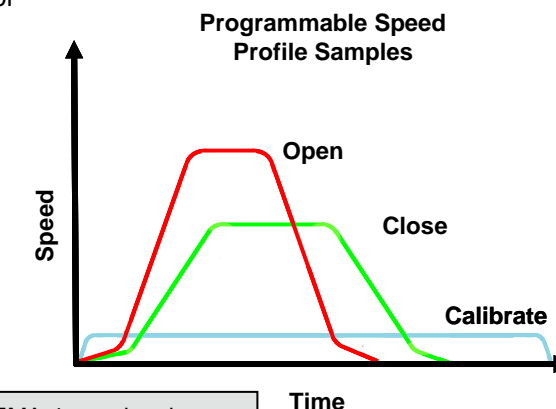
- GDI's advanced AlgorithmDrive™ 4-quad, closed loop speed and position control technology
- Control algorithms maintain efficient operation under high torque demands in start/stop applications
- Soft start/stop peak current limiting minimizes electric energy usage costs
- HR-Drive™ Hybrid energy technology system stores regenerative energy; can provide significant energy savings

OPTIONS

- HR-Drive™ Hybrid energy technology system stores regenerative energy; can provide significant energy savings
- Operational parameter programming via RS-232/CAN communications interface
- Internet Ready! NetworkPower™ enables the networking of up to 128 GDI motor systems via a PC or over the Internet; For remote service analysis, monitoring, control and review of new installation operation
- Continuous system operation on battery power during loss of AC power (Includes intelligent battery charging)
- Power factor correction capability
- CAN/DEVICE NET and SDS communications capability
- External Regeneration Resistor Module for high inertia door applications

RELIABILITY

- Solid state, Digital signal Processor control
- All-Electronic clutch; Factory preset
- Electronic clutch prevents damage to door frame and roller guides if the open button is pressed when the door is mechanically locked
- Automatic switch-over to battery backup (optional) to continue normal operation under AC FAILURE or BROWN OUT
- Cycle counter enables scheduled maintenance



- * NEMA 4 panel option
- * Disconnect switch option
- ** UL/ULC listed

